

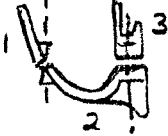
REAR BRACKET ASS'Y FOR RIGHT FRONT SPRING (LEFT SIMILAR EXCEPT FOR AL HOUSING)

75

RIGHT SIDE
FRAME

NOTES RE CAST
ALUMINUM HOUSING
AROUND LEFT BRACKET

① 3 PIECES:



② #3 FASTENED TO FWD
FACE OF BRACKET &
#1 FASTENED TO
REAR FACE WITH
TWO 3BA x 5/8 CHEESE
HEAD SCREWS EACH

③ #2 FASTENED TO #1 & #3
WITH THREE 3BA x 5/8
SQ HD BOLTS W/HALF
HEX NUTS

5/16 - 22 x 7/8
SQ HD BOLT

5/16 - 22 x 1 1/16
SQ HD BOLT

5/16 - 22 x 1/8
SQ HD BOLTS
2 REQ

NOTE: CAST AL.
HOUSING ON RIGHT
SIDE IS SIMILAR TO
THE FWD LEFT REAR
HOUSING (2/6/79)
EXCEPT THAT SPRING
IS NARROWER SO
HOUSING OPENING
IS NARROWER
(CHEESE HD SCREW
MISSING OR
SHEARED OFF)

REAR

5/16 - 22
REG HEX NUTS
4 REQ

5/16 - 22
CASTLE NUT

5/16 - 22
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CASTLE NUT

5/16 - 22
CASTLE NUT

1/4 - 26
HALF HEX NUTS
2 REQ'D

BRACKET FB2307F

BRACKET
DRILLED & TAPPED
THIS END FOR
DIP PLUG TO
PROVIDE OIL TO
SPRING PIN HOLE
AT HEAD END.

1/4 - 26 x 5/8 SQ HD BOLT
2 REQ

9/16 ID, 1 1/16 OD x 1/16

WASHERS, 2 REQ'D
PLUS SHIMS AS REQ.

FLAT HD
BRASS SCREW
PLUG

(PLUGS HOLE RESULTING
FROM DRILL THROU OF

3/28/82 NOTE:
BRACKETS ARE NO
INTERCHANGEABLE
LEFT/RIGHT.
TAPPED HOLES FOR
AL HOUSINGS ARE
NOT IDENTICAL
LEFT & RIGHT